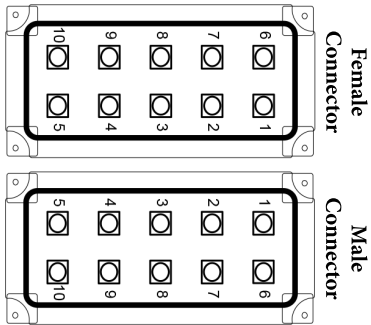


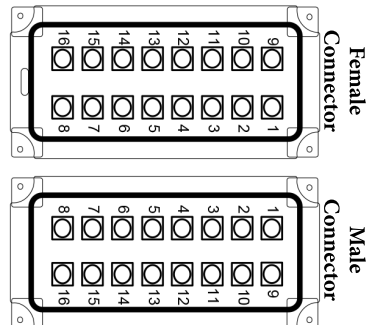
# FAST HEAT: THERMOCOUPLE WIRING DIAGRAMS

## 5-ZONE / 10-PIN STANDARD THERMOCOUPLE



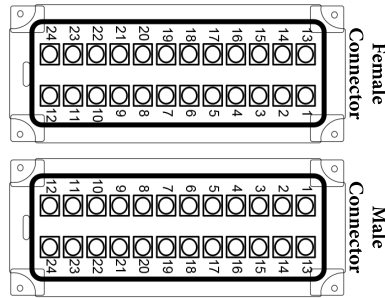
ZONE	CONN PIN	POLARITY
1	1	+
1	6	-
2	2	+
2	7	-
3	3	+
3	8	-
4	4	+
4	9	-
5	5	+
5	10	-

## 8-ZONE / 16-PIN STANDARD THERMOCOUPLE



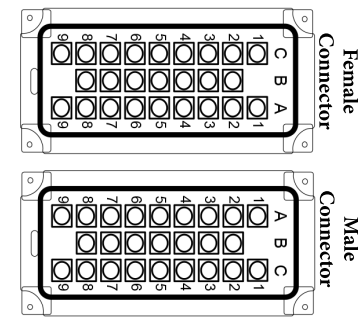
ZONE	CONN PIN	POLARITY
1	1	+
1	9	-
2	2	+
2	10	-
3	3	+
3	11	-
4	4	+
4	12	-
5	5	+
5	13	-
6	6	+
6	14	-
7	7	+
7	15	-
8	8	+
8	16	-

## 12-ZONE / 24-PIN STANDARD THERMOCOUPLE



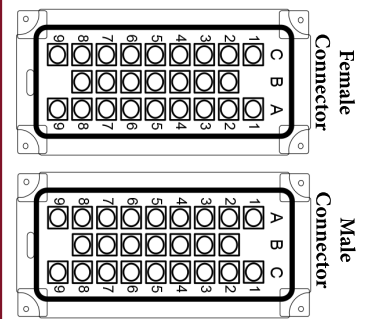
ZONE	CONN PIN	POLARITY
1	1	+
1	13	-
2	2	+
2	14	-
3	3	+
3	15	-
4	4	+
4	16	-
5	5	+
5	17	-
6	6	+
6	18	-
7	7	+
7	19	-
8	8	+
8	20	-
9	9	+
9	21	-
10	10	+
10	22	-
11	11	+
11	23	-
12	12	+
12	24	-

## 12-ZONE / 25-PIN STANDARD THERMOCOUPLE



ZONE	CONN PIN	POLARITY
1	A1	+
1	A2	-
2	A3	+
2	A4	-
3	A5	+
3	A6	-
4	A7	+
4	A8	-
5	B2	+
5	B3	-
6	B4	+
6	B5	-
7	B6	+
7	B7	-
8	C1	+
8	C2	-
9	C3	+
9	C4	-
10	C5	+
10	C6	-
11	C7	+
11	C8	-
12	A9	+
12	C9	-

## 12-ZONE / 25-PIN CUSTOM "FAST HEAT" THERMOCOUPLE



ZONE	CONN PIN	POLARITY
1	A1	+
1	C1	-
2	A2	+
2	C2	-
3	A3	+
3	C3	-
4	A4	+
4	C4	-
5	A5	+
5	C5	-
6	A6	+
6	C6	-
7	A7	+
7	C7	-
8	A8	+
8	C8	-
9	A9	+
9	C9	-
10	B2	+
10	B3	-
11	B4	+
11	B5	-
12	B6	+
12	B7	-

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